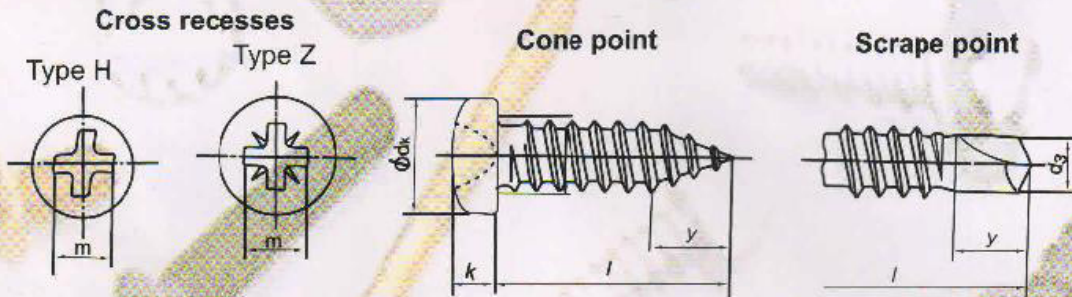
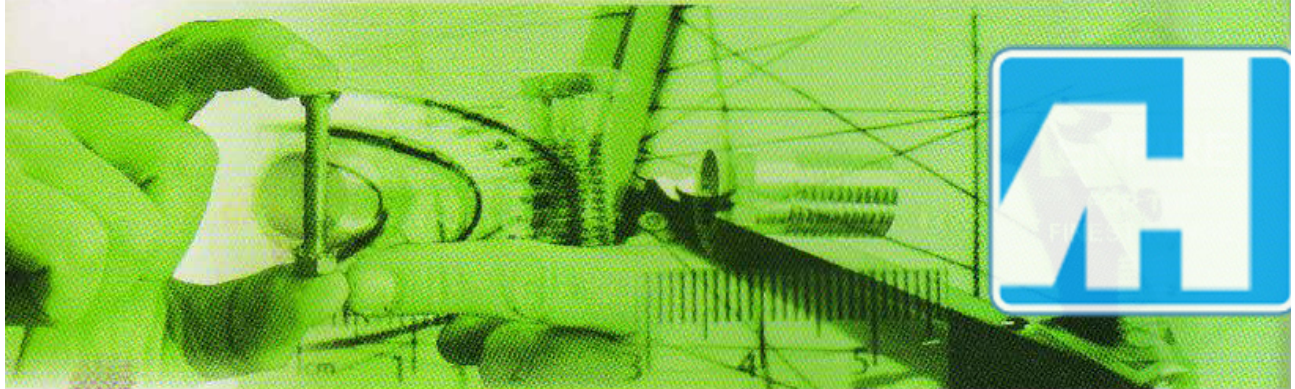




JIS - B - 1125

SELF DRILLING SCREWS



Self Drilling Screw Cross Recess Pan Head

Unit mm

		Nominal diameter	2.9	3.5	3.9	4.2	4.8	5.5	6.3
d_s	Max		3.5	4.1	4.6	4.9	5.6	6.3	7.3
d_k	Max (basic dimension)		5.6	7.0	7.5	8.0	9.5	11.0	12.0
	Min		5.30	6.64	7.14	7.64	9.14	10.57	11.57
k	Max		2.4	2.6	2.8	3.1	3.7	4.0	4.6
	Min		2.15	2.35	2.55	2.80	3.40	3.70	4.30
Cross recess No.			1	2			3		
Type H	m	Informative reference	3.0	4.1	4.4	4.6	5.1	6.5	7.0
Cross recess	$q^{(B)}$	Max.	1.8	1.9	2.25	2.4	2.9	3.1	3.6
		Min.	1.4	1.4	1.75	1.9	2.4	2.6	3.1
Type Z	m	Informative reference	2.9	4.0	4.4	4.4	4.8	6.3	6.8
Cross recess	$q^{(B)}$	Max	1.75	1.9	2.35	2.35	2.75	3.0	3.5
		Min.	1.45	1.5	1.95	1.95	2.3	2.55	3.05