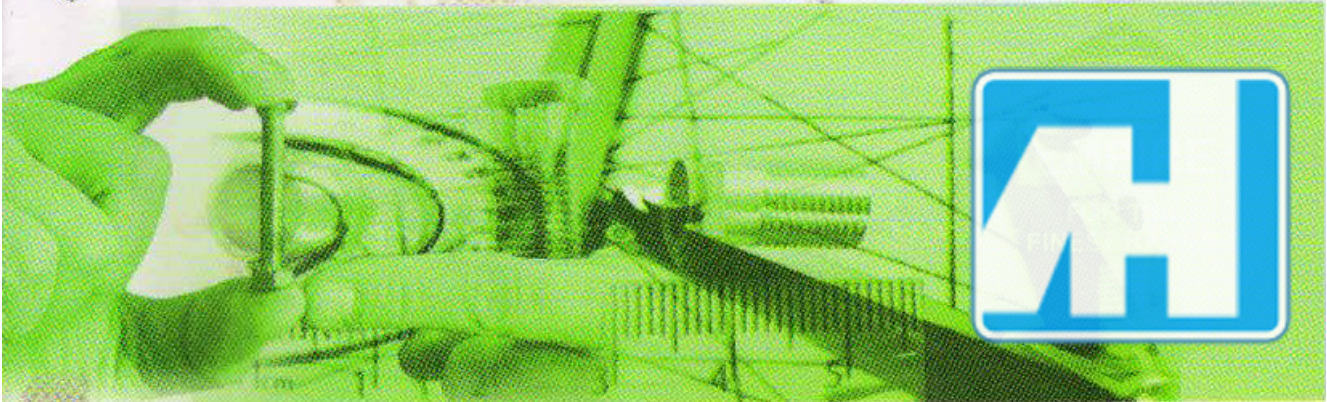




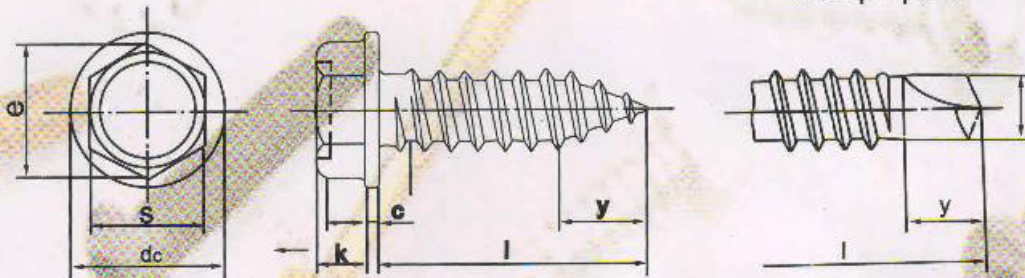
JIS - B- 1125

SELF DRILLING SCREWS



Cone point

Scrape point



**Self Drilling Screw Hex Flange Head**

Unit : mm

	Nominal diameter	2.9	3.5	3.9	4.2	4.8	5.5	6.3
s	Max (basic dimension)	5	5.5	7		8		10
	Min.	4.82	5.32	6.78		7.78		9.78
e	Min.	5.40	5.96	7.59		8.71		10.95
k	Max	1.7	2.4	2.6	2.8	3.1	3.6	
	Min	1.5	2.2	2.4	2.6	2.9		3.4
d <sub>c</sub>	Max (basic dimension)	7	8	9	10		11	13
	Min	6.6	7.6	8.6	9.6		10.5	12.5
c	Max	0.65		0.75	0.85	1		1.1
	Min	0.35		0.45	0.55	0.6		0.7